















SPOT GLOSS™

Ideal match between matte & shiny finish



Details	Cotton Fabric Application	Synthetic Fabric Application
<ul style="list-style-type: none"> • Soft to the touch • Ideal technique to print security patterns • Tone on Tone effect • Spot prints with High Gloss finish • Lightweight • Available to match any Pantone color • Capacity to print thin details up to 2mm • Free from phthalates, heavy metals, lead and formaldehyde • Avoid fabrics with strong migration tendencies (Sublime or Poly/Elastane blends) 	<ul style="list-style-type: none">  340° F / 171° C  8-12 Seconds  Pressure: 40 psi 2.81kg/cm  COLD peel 	<ul style="list-style-type: none">  320° F / 160° C  10 Seconds  Pressure: 40 psi 2.81kg/cm  COLD peel
Specifications	Washing Instructions	
<ul style="list-style-type: none"> • Recommended Fabrics & Materials: <ul style="list-style-type: none"> - 100% cotton - 100% uncoated polyester - Poly/cotton blends - Synthetic stretch fabrics • Recommended Fabric colors: Light colors • Maximum Dimension: 450(W) x 300(H) mm (17.7" x 11.8") • Minimum Dimension: 25(W) x 25(H) mm (1" x 1") • Tested for Home Laundry Cycles: 25 	<ul style="list-style-type: none">  Wait 24 hours before first wash  Dry Cleanable  Wash in cold water Normal Cycle  Hang dry  Do not iron on decoration. Only cool iron on reverse side if necessary  Do not bleach 	



We highly recommend to test our Decorative heat transfer techniques, according to your specific production process before any large production runs. Our product appearance will depend on the fabric content, color and artwork itself and how well the parameters suggested here work for the specific fabric. The above listed parameters are for reference only. Application optimization will also depend on the quality and conditions of the equipment utilized. Slight adjustments might be necessary to achieve best results.

DECORATIVE HEAT TRANSFERS TECHNIQUES BY FABRIC CONTENT

Decorative HeatTransfers	100% Cotton	100% Polyester	Poly/Cotton blends	Synthetic stretch fabrics	Sublimated Polyester
4 Color Process	✓	✓	✓	✓	✓
Color Motion	✓	✓	✓	✓	✓
Color Reflective	✓	✓	✓	✓	✓
Conventional	✓	✓	✓	✓	✓
FX Shield	✓	✓	✓	✓	✓
Glitter	✓	✓	✓	✓	
Gloss	✓	✓	✓		✓
Glow in the Dark	✓	✓	✓	✓	✓
Metallic	✓	✓	✓	✓	✓
Neon	✓	✓	✓	✓	✓
Perlescent	✓	✓	✓		✓
Puff	✓	✓	✓		✓
Rainbow Reflective	✓	✓	✓	✓	✓
Reflective	✓	✓	✓		
Screen FX	✓		✓		
Shimmer	✓	✓	✓	✓	✓
Sparkling Gloss	✓	✓	✓	✓	✓
Spot Gloss	✓	✓	✓	✓	
Super Reflective	✓	✓	✓	✓	
Ultra Stretch		✓	✓	✓	✓

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